

**METHOD AND APPARATUS FOR ESTIMATION OF COMPONENT GATING AND
SHORTAGE RISK IN MANUFACTURING OPERATIONS**

Balazs Kralik, Michael Goldbach, and Paul Dagum

ABSTRACT OF THE DISCLOSURE

A method for estimation of component gating risk in manufacturing operations is disclosed. The method includes generating an altered component plan by altering a component plan for a component, computing a mean production value using the altered component plan, and computing the component gating risk using the mean production value.